

ARCHITECTURAL SPECIFICATIONS FOR DECRO-FACE® PROFILE CMU'S

PART 1 MATERIALS

- Description:** Decro-Face Profile Concrete Masonry Units (cmu's) shall be as manufactured by E. P. Henry Corporation 201 Park Avenue, P.O. Box 615, Woodbury NJ 08096, or approved equal. All cmu's shall be manufactured using the Decro-Face process whereby a uniform texture is achieved on the surface of the cmu by means of an automated production line procedure.
- Performance:** All Decro-Face cmu's shall conform to A.S.T.M. C-90 or A.S.T.M. C-129, Type 1, the standard specifications for load-bearing and non load-bearing cmu's.
- Color & Texture:** Decro-Face cmu's shall be of a color and texture as selected by the architect. Small chips and irregular edges are an inherent feature of the natural, exposed texture of Decro-Face cmu's. Corner units for jambs and columns will have a slight indentation which is incidental to the manufacturing process.
- Moisture Proofing:** All Decro-Face cmu's in exterior applications shall contain the Dry Block® Integral Water Repellent System by W. R. Grace & Co.
- Mortar:** Mortar color selection for exterior walls shall be Easy Spred-Color to match the block. (The number for the Easy Spred-Color match for Decro-Face cmu's corresponds to the Decro-Face color number). Mortar shall contain Dry Block Mortar Additive as manufactured by W. R. Grace & Co. in the dosage recommended by the manufacturer.
- As per the recommendation of the National Concrete Masonry Association, mortar joints shall be tooled and not raked.

PART 2 MASONRY CLEANING

Care should be taken to keep the walls as clean as possible during construction and a provision shall be included in the masonry contract for a clean down of the completed Decro-Face walls prior to completion of the contract. This is necessary to remove dirt, stains, and efflorescence which commonly occur in new masonry construction as well as sand residue from the Decro-Face process. The cleaning procedure shall be tested and approved prior to application to the completed Decro-Face walls. In no case shall an acid or highly concentrated masonry cleaner be used without specific instructions from the cleaning solution manufacturer.

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